

## CLAIMS

We claim:

1. A method for fabricating a light-emitting semiconductor device including a III-Nitride quantum well layer, said method comprising:
  - 5 selecting a facet orientation of said III-Nitride quantum well layer to control a field strength of a piezoelectric field therein; and
  - growing said III-Nitride quantum well layer with said selected facet orientation.
- 10 2. The method of Claim 1, further comprising selecting said facet orientation to reduce a magnitude of an electric field strength in said quantum well layer.
3. The method of Claim 1, further comprising growing said quantum well layer with a wurtzite crystal structure with said selected facet orientation tilted at least 1°  
15 from the {0001} direction of said wurtzite crystal structure.
4. The method of Claim 1, further comprising growing said quantum well layer with a wurtzite crystal structure with said selected facet orientation tilted at least 10°  
20 from the {0001} direction of said wurtzite crystal structure.
5. The method of Claim 1, further comprising growing said quantum well layer with a wurtzite crystal structure with said selected facet orientation tilted from the {0001} direction of said wurtzite crystal structure at an angle selected from about 30° to about 50°, about 80° to about 100°, and about 130° to about 150°.  
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6. The method of Claim 1, further comprising growing said quantum well layer with a zincblende crystal structure with said selected facet orientation tilted at least 1° from the {111} direction of said zincblende crystal structure.
- 30 7. The method of Claim 1, further comprising growing a nucleation layer directly on a substrate surface, and growing said quantum well layer above said nucleation layer.

8. The method of Claim 7, further comprising selecting said substrate surface to have a lattice mismatch of less than about 10% with a material from which said nucleation layer is formed.

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9. The method of Claim 7, further comprising growing said nucleation layer by metal-organic chemical vapor deposition at a temperature such that a crystal structure of said nucleation layer substantially replicates a crystal structure of said substrate surface.

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10. The method of Claim 7, further comprising selecting a material from which said substrate is formed from the group consisting of SiC, AlN, and GaN.

11. The method of Claim 7, wherein said nucleation layer comprises a III-Nitride material.

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12. The method of Claim 1, further comprising:  
growing a first semiconductor layer above a substrate, said first semiconductor layer being grown with a first facet orientation different from said selected facet orientation;  
altering an exposed surface of said first semiconductor layer to provide a surface having said selected facet orientation; and  
growing said quantum well layer above said surface having said selected facet orientation.

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13. The method of Claim 12, wherein altering said exposed surface comprises selectively etching said first semiconductor layer.

14. The method of Claim 12, further comprising growing a second semiconductor layer above said quantum well layer, said second semiconductor layer being grown with a facet orientation about equal to said first facet orientation.

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15. A light-emitting semiconductor device comprising:  
a III-Nitride quantum well layer having a wurtzite crystal structure and a facet orientation tilted from the {0001} direction of said wurtzite crystal structure at an angle selected from about 30° to about 50° and about 130° to about 150°.
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16. The light-emitting semiconductor device of Claim 15 further comprising:  
a substrate; and  
a nucleation layer formed directly on a surface of said substrate;  
wherein said quantum well layer is formed overlying said nucleation layer,  
10 and said nucleation layer has a crystal structure that substantially replicates a crystal structure of said surface of said substrate.
17. The light-emitting semiconductor device of Claim 16, wherein said surface of said substrate has a lattice mismatch of less than about 10% with a material from  
15 which said nucleation layer is formed.
18. The light-emitting semiconductor device of Claim 16, wherein said substrate comprises a material selected from the group consisting of SiC, AlN, and GaN.
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19. The light-emitting semiconductor device of Claim 16, further comprising at least one layer having a facet orientation in about the {0001} direction.
20. A method for fabricating a light-emitting semiconductor device including a III-Nitride quantum well layer, said method comprising:  
25 selecting a facet orientation of said III-Nitride quantum well layer to control a field strength of a spontaneous electric field therein; and  
growing said III-Nitride quantum well layer with said selected facet orientation.
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21. The method of Claim 20, further comprising selecting said facet orientation to reduce a magnitude of an electric field strength in said quantum well layer.

22. A method for fabricating a light-emitting semiconductor device including a III-Nitride quantum well layer, said method comprising:

selecting a facet orientation of said III-Nitride quantum well layer to reduce a magnitude of a combined field strength of a piezoelectric field and a spontaneous electric field therein; and

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growing said III-Nitride quantum well layer with said selected facet orientation.

23. The method of Claim 22 further comprising growing said quantum well layer with a wurtzite crystal structure with said selected facet orientation tilted from the {0001} direction of said wurtzite crystal structure at an angle selected from about 80° to about 100°.

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